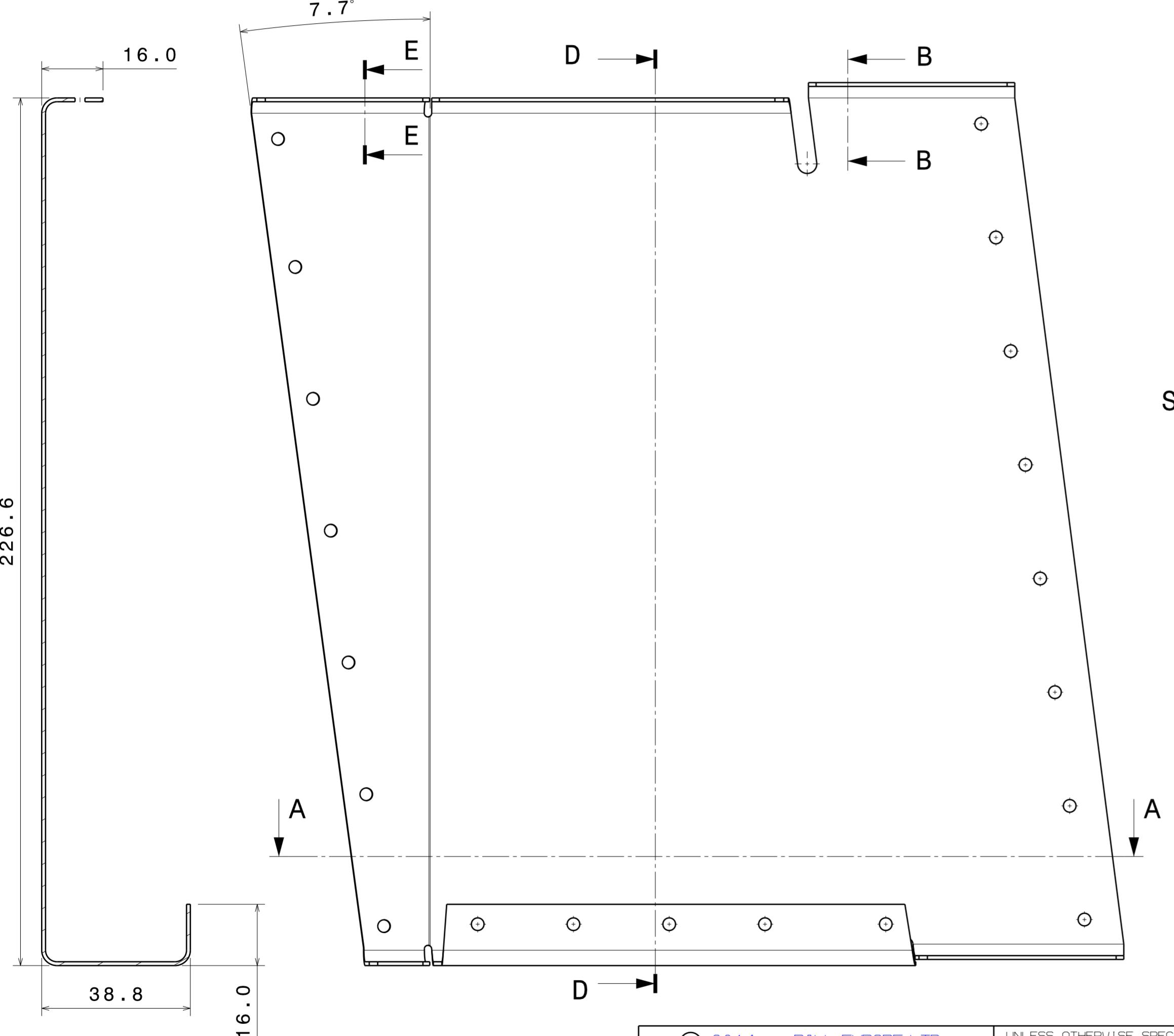


SECTION A-A



SECTION D-D

QB21888 - AS DRAWN  
QB21918 - OPP HAND

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UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN  
MILLIMETRES

TOLERANCES ARE:

DECIMALS ANGLES

X.  $\pm 1.0$   $\pm 0.5$  DEG

.X.  $\pm 0.5$

.XX.  $\pm 0.25$

.XXX.  $\pm -$

SURFACE FINISH 3.2/

DO NOT SCALE DRAWING

THIRD ANGLE  
PROJECTION  
DRG PER ASME  
Y14.5M-1994  
OR  
BS 8888

APPLICATION

NEXT ASSY

USED ON

QB05043

APPROVALS  
DRAWN BY B MITCHEM  
DRG CHCK T CLARK  
PROJ ENG  
MFG ENGR  
TECH APRL  
DSGN APRL

10 OCT 2014

10 OCT 2014

DATE  
PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

TITLE  
BOX

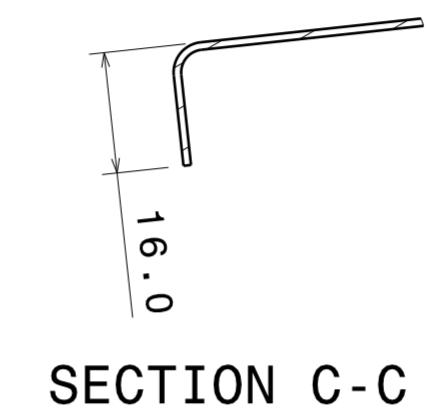
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A2. U0088 QB21888/QB21918

ISS P3Y

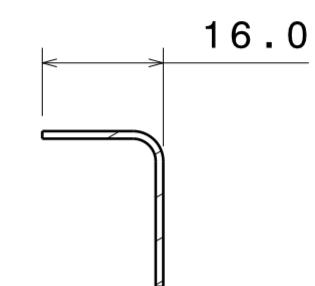
CONTRACT NO

SCALE 1:1 WEIGHT

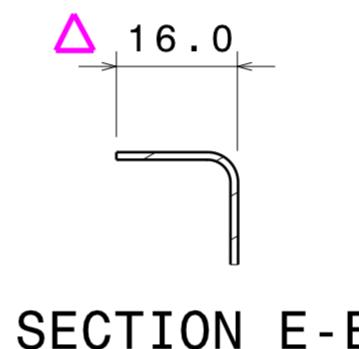
ZONE	ISS	DESCRIPTION	DATE	APPROVALS
D4	P3Y	LOC D4: SECTION E-E DIMENSION WAS 18.9. ECR R41263 INCORPORATED.	8 JAN 2015	MODIFIED: N LOCKIE
		CHANGE CODE: DE	8 JAN 2015	DRG CHCK: B MITCHEM
				PROJ ENG:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
			28 JAN 2015	DSGN APRL: D P SMITH



SECTION C-C



SECTION B-B



SECTION E-E

## NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:  $\pm \phi 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

PART MARK  
TO QD5016 (B) 1 & 4

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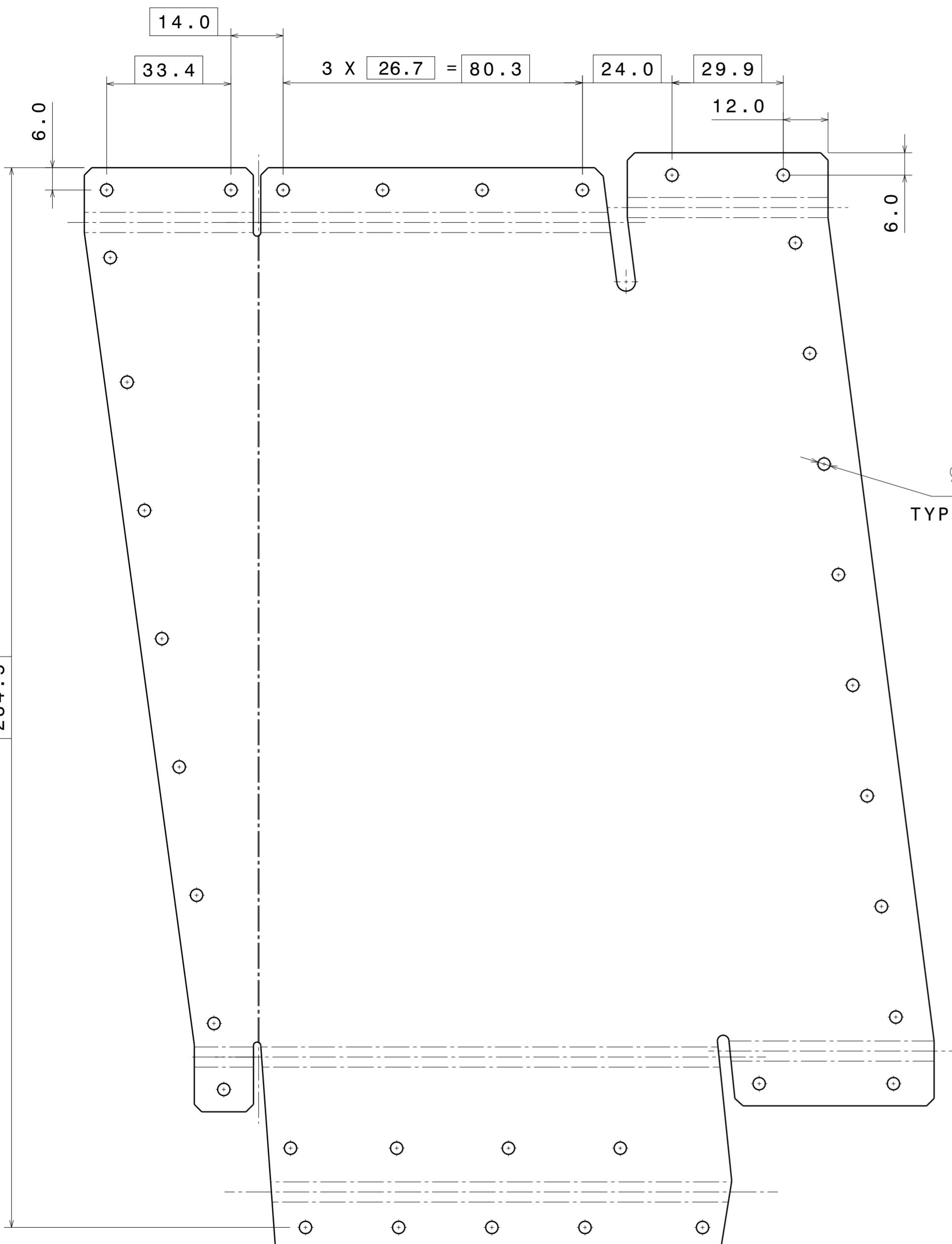
DRG NO QB21888/QB21918

ISS P3Y

CONTRACT NO

SCALE 1:1 WEIGHT

SCALE 1:1 WEIGHT</p



## FLAT PATTERN

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DIMENSIONS ARE IN  
MILLIMETRES

TOLERANCES ARE:

DECIMALS ANGLES

X.  $\pm$  1.0  $\pm$  0.5 DEG.X.  $\pm$  0.5.XX.  $\pm$  0.25.XXX.  $\pm$  -

SURFACE FINISH 3.2/

DO NOT SCALE DRAWING

THIRD ANGLE  
PROJECTION  
DRG PER ASME  
Y14.5M-1994  
OR  
BS 8888

APPLICATION

NEXT ASSY

USED ON

QB05043

APPROVALS  
DRAWN BY B MITCHEM 9 OCT 2014  
DRG CHCK T CLARK 10 OCT 2014

PROJ ENG

MFG ENGR

TECH APRL

DSGN APRL

DSGN APRL E C BULA 10 OCT 2014

CONTRACT NO

PALL Corporation

PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

TITLE

BOX

SIZE

CAGE CODE

DRG NO

QB21888/QB21918

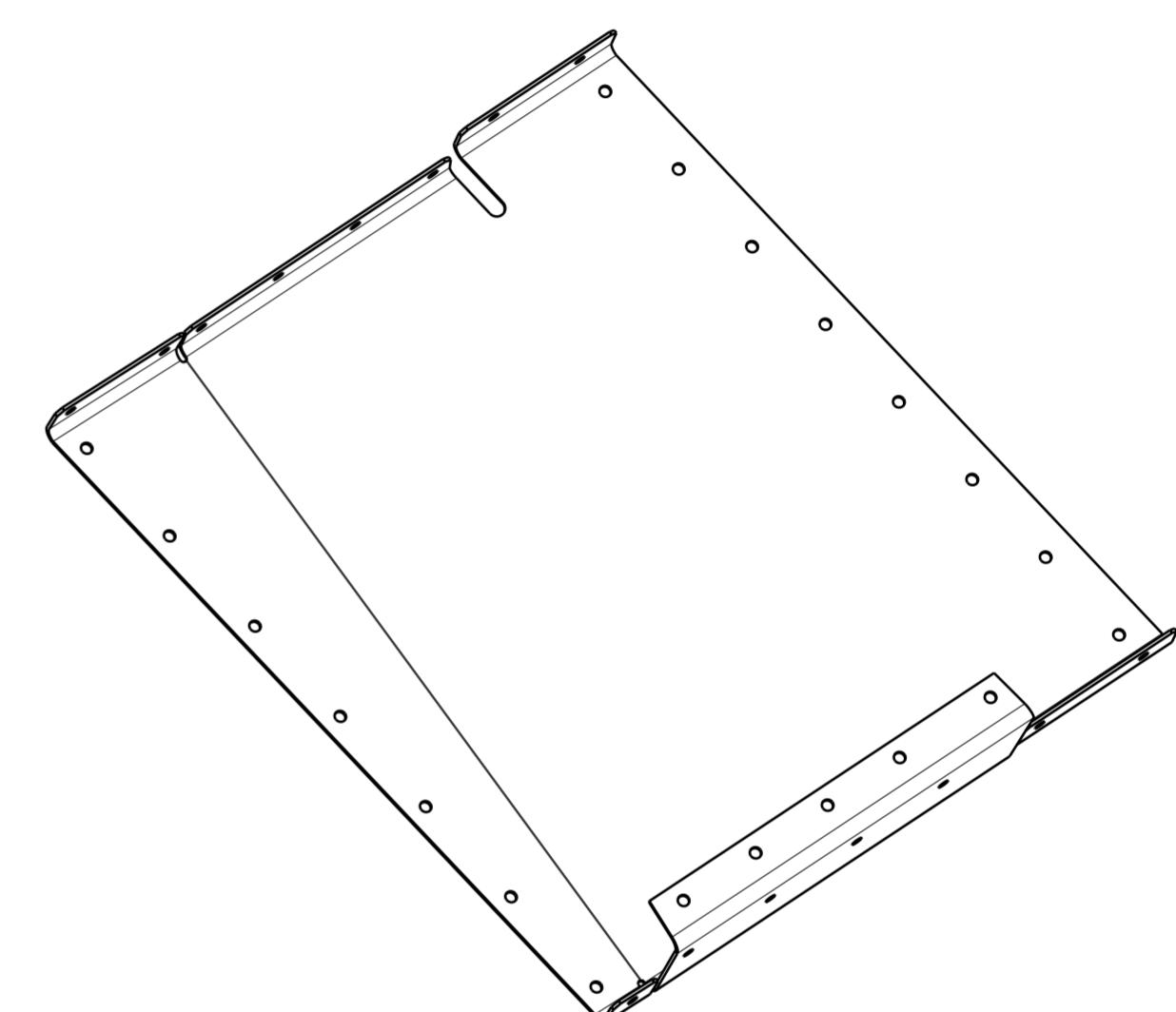
ISS

P3Y

SCALE 1:1 WEIGHT SHEET B OF B

CAD LOCATION UKEH\_CATDRW-133199

ZONE	ISS	DESCRIPTION	DATE	APPROVALS
D4	P3Y	LOC D4: SECTION E-E DIMENSION WAS 18.9. ECR R41263 INCORPORATED.	8 JAN 2015	MODIFIED: N LOCKIE
		CHANGE CODE: DE	8 JAN 2015	DRG CHCK: B MITCHEM
				PROJ ENG:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
			28 JAN 2015	DSGN APRL: D P SMITH

ISOMETRIC VIEW  
N.T.S.

DRG NO QB21888/QB21918  
ISS B & B P3Y  
SH B & B P3Y

DRG NO QB21888/QB21918

CAD LOCATION UKEH\_CATDRW-133199